

Work Order ID 163839-2

Monday, July 10, 2017 11:58:07 AM

163839

Page 1

Item ID: D206-648-013BL

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Ground Handling Wheel Modification

Stop *NS2*

Start Date: 7/17/2017 Start Qty: 8.00

8

Cust Item ID:

Required Date: 7/26/2017 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D206-648	Rev B
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100	Document Control
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JUL 26 2017

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D206-648-013
CHG002DAS
28
9-89

AUG 02 2017

110	Pick Kit
-----	----------

0.00

110

Packaging

Memo

0.00

Packaging

DAS
6
9-89

JUL 25 2017

120	QC4- 100% Inspect kits for completeness
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0.00

120

QC

Memo

0.24

Quality Control

DAS
28
9-89

AUG 02 2017

1000

1000

1000

1000

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Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Ground Handling Wheel Modification

Stop

NS2

Start Date: 7/17/2017 Start Qty: 8.00

8

Cust Item ID:

Required Date: 7/26/2017 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: St636

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-648-013

1DAS
28
9-89

AUG 02 2017

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.80

Quality Control

17/8/2 dfDAS
21
9-89

AUG 02 2017

Picklist Print

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Page 1

Work Order ID: 163839

163839

Parent Item: D206-648-013BL

D206-648-013BL

Parent Item Name: Ground Handling Wheel Modification

Start Date: 7/17/2017

Required Date: 7/26/2017

Start Qty: 8.00

Required Qty: 8.00

Comments:

IPP Rev:A05.09.23New issueKJ/JLM

IPP Rev:B 07-12-05 ECN 1080p DD verified by:

15.10.09 ADDED BL DD VERF:JLM

IPP REV:C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3414-041BL

Manufactured

No

110

Each

6.0000

2

16

DAS
6
9-89

D3414-041BL

Lug

**

Location

Loc Qty

Loc Code

ST531

6

161528

6

B163697 16

JUL 25 2017

D2652

Manufactured

No

110

Each

294.0000

8

64

DAS
6
9-89

D2652

Bushing

**

Location

Loc Qty

Loc Code

FG

44

31985

44

ST009

250

161518 3x

250

SXD 163857

JUL 25 2017

AN3C37A

Purchased

No

110

Each

155.0000

4

32

DAS
6
9-89

AN3C37A

BOLT

**

Location

Loc Qty

Loc Code

OVER002

140

m137840 4x

62

m137867

8

m137868

70

ST347

15

m137707

15

18

14

JUL 25 2017

DAS
28
9-89

Picklist Print

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Page 2

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Parent Item: D206-648-013BL

D206-648-013BL

Parent Item Name: Ground Handling Wheel Modification

Start Date: 7/17/2017

Required Date: 7/26/2017

Start Qty: 8.00

Required Qty: 8.00

NAS1149C0363R

Purchased

No

110

Each

332.0000

4

32

NAS1149C0363R

Washer

**

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

100

m133077

100

GA

16

m133077

16

ST260a

200

m137495

200

ST266

16

m136983

16

4X

MS21043-3

Purchased

No

110

Each

590.0000

4

32

MS21043-3

Nut

**

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

80

103691

80

FP001

119

m136182

119

GA

84

m136182

84

ST302

307

m137459

7

m137587

300

32

JUL 25 2017

DAS
6
9-89

JUL 25 2017

